LABORATORY
CONTINUOUS DYEING RANGES

PAD-STEAM DYEING RANGE

OPERATION MANUAL

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LABORATORY PAD STEAM DYEING RANGE

PS-JS

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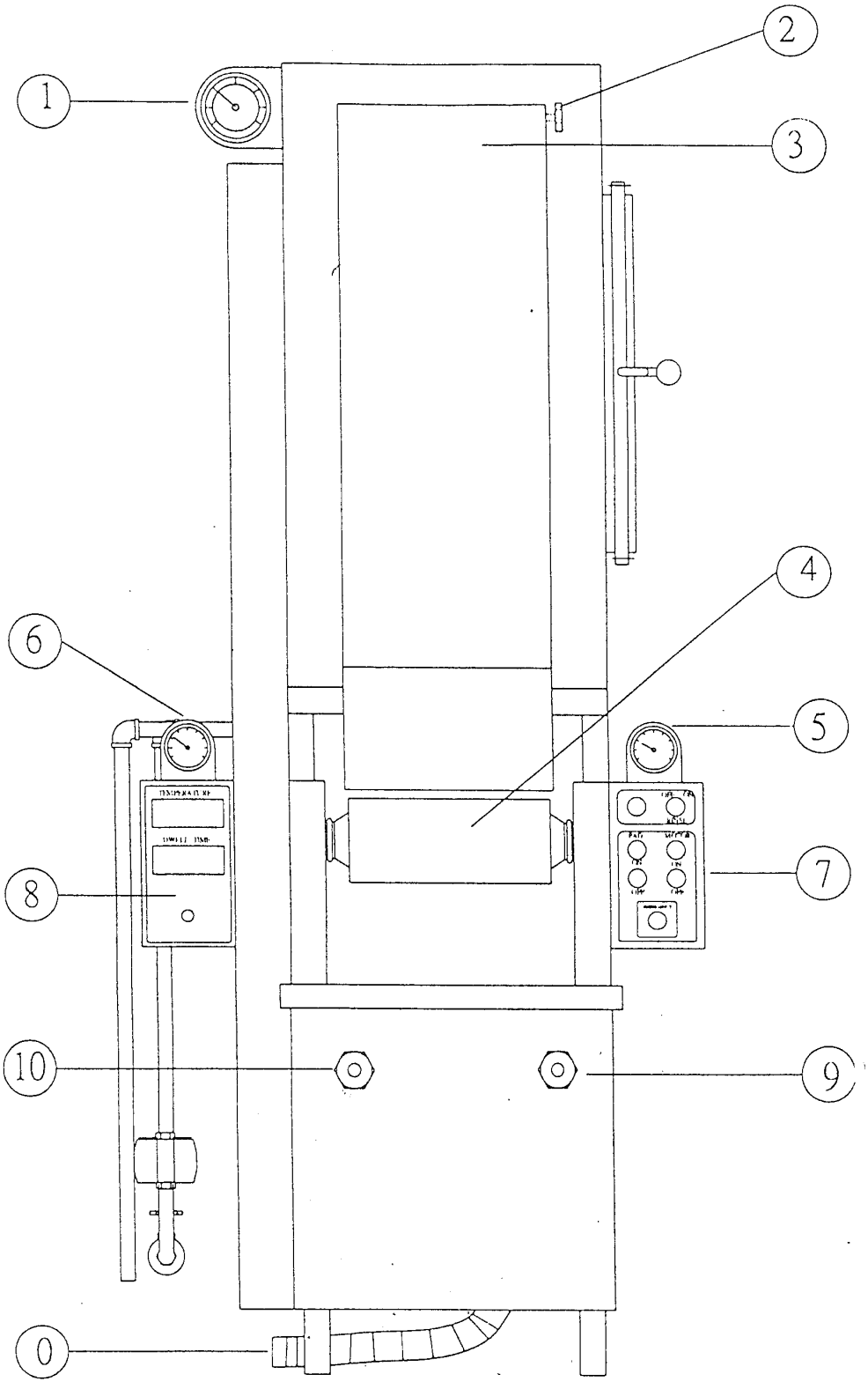
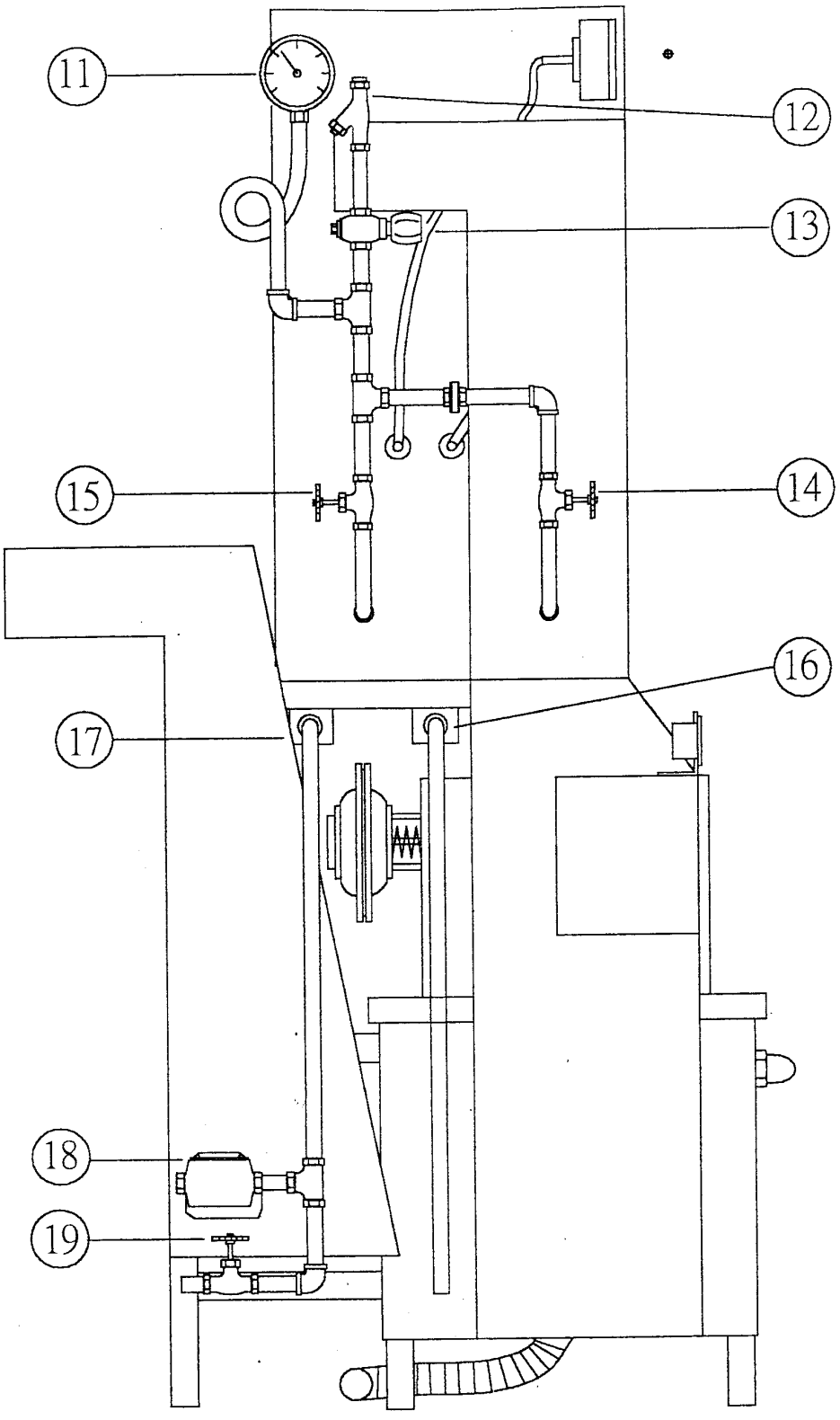
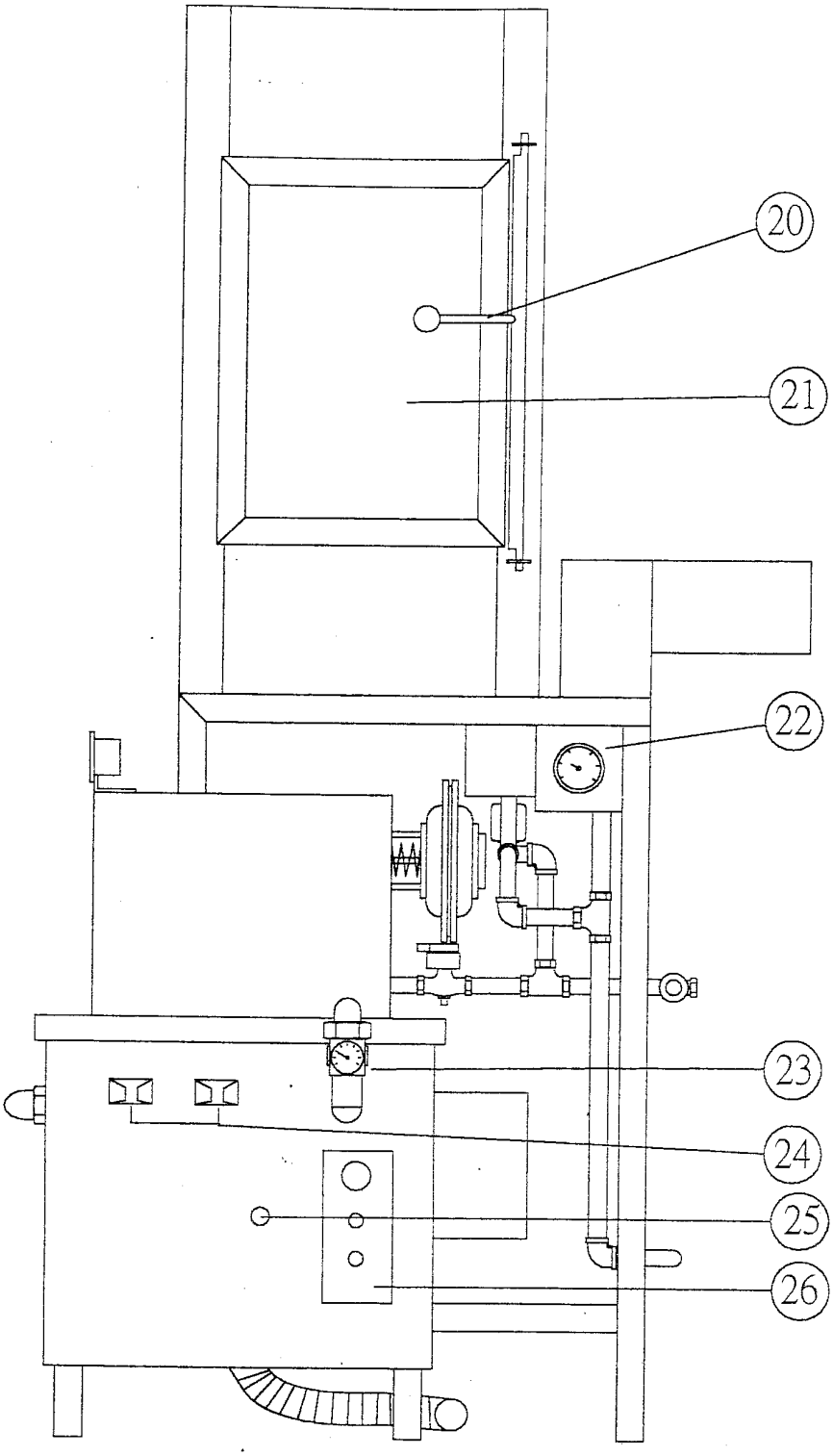
FRONT VIEW【FIG-1】



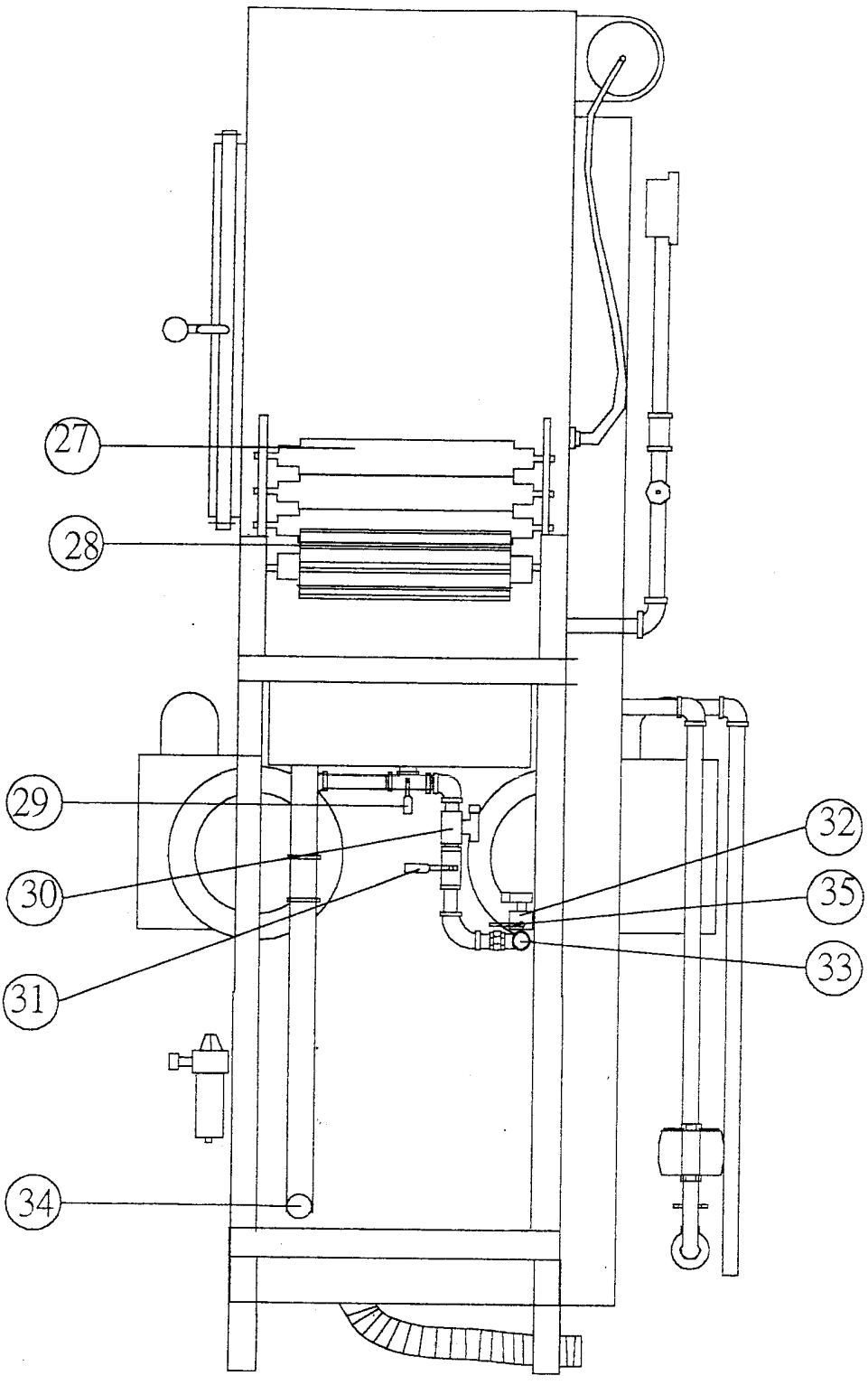
LEFT SIDE VIEW【FIG-2】



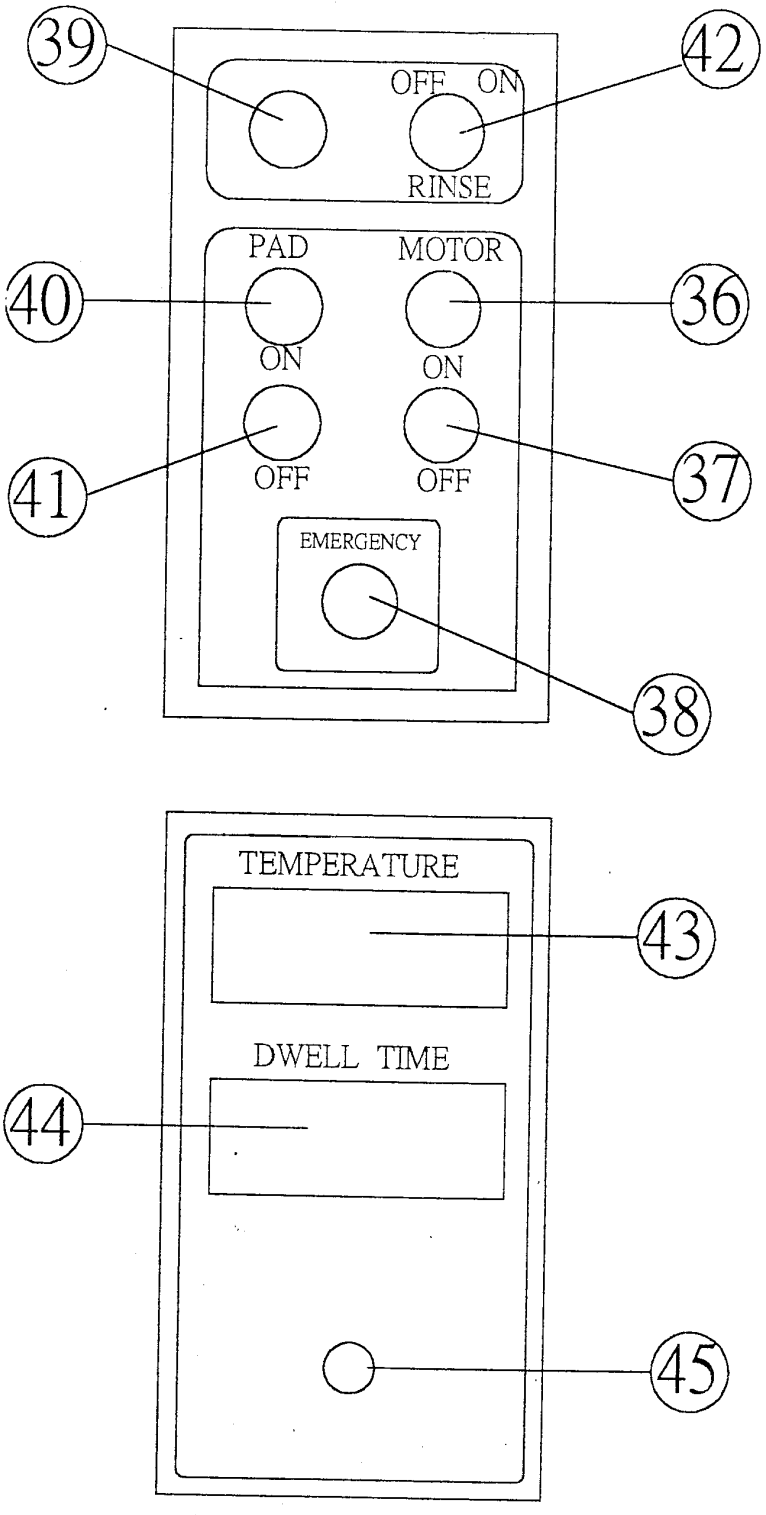
RIGHT SIDE VIEW【FIG-3】



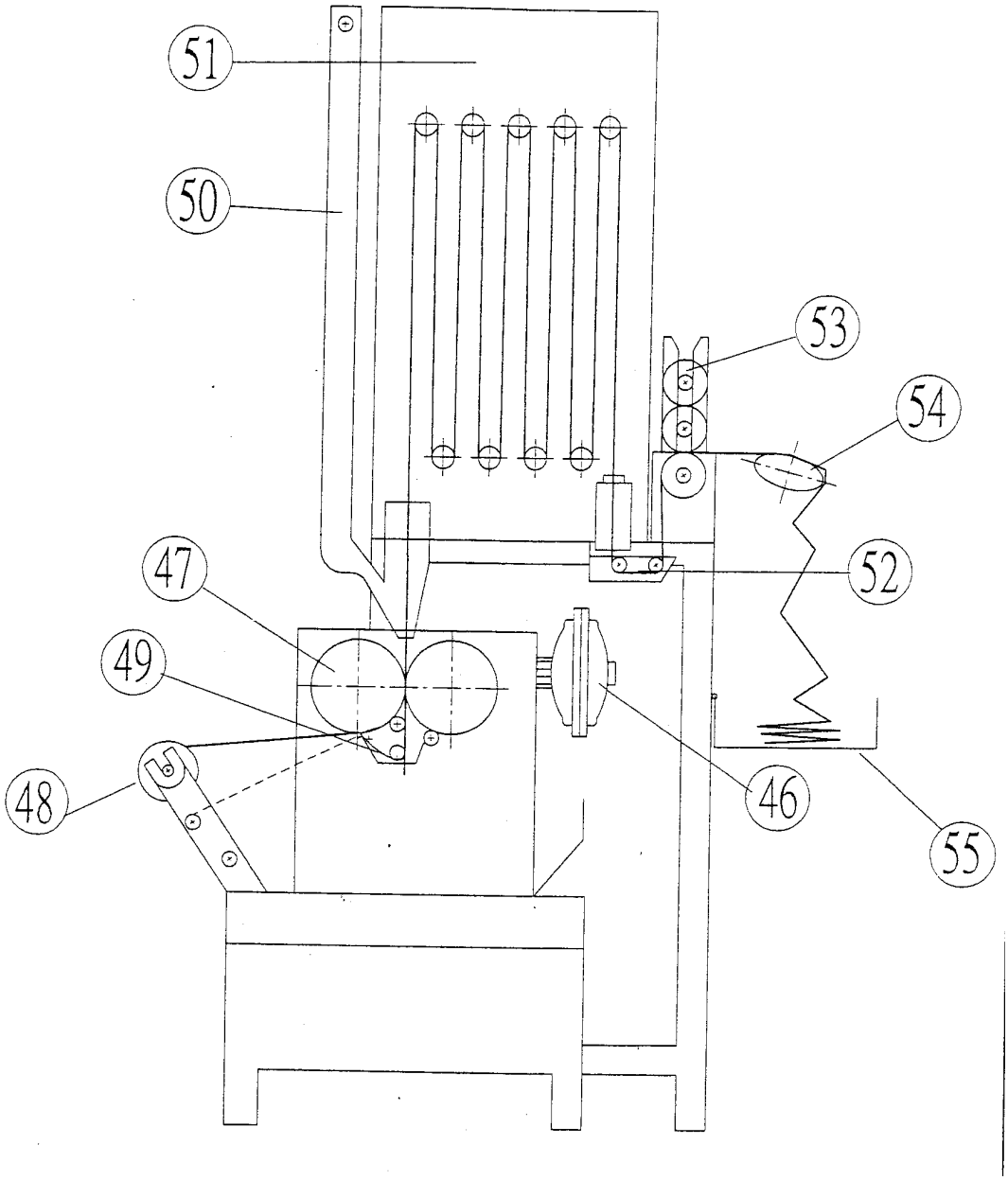
REAR VIEW【FIG-4】



CONTROL PANEL【FIG-5】



INDICATION DRAWING FOR GUIDE FABRIC【FIG-6】



ELEMENTS DESCRIPTION

ITEM	DESCRIPTION	ITEM	DESCRIPTION
1	Temperature Indicator	29	Water In/Out Selecting Valve
2	Adjust button for Steam Exhaust	30	Magnetic Valve for Cooling Water Inlet
3	Steam Exhaust	31	Water Flow Valve for Cooling
4	Padding Mangle	32	Solenoid Valve for Rinse Roller
5	Pressure Gauge (Right)	33	Water Inlet
6	Pressure Gauge (Left)	34	Water Outlet for Cooling Water
7	Panel for Control Buttons	35	Control Valve for Water Inlet of Sprayer
8	Panel for Indicator	36	Motor On
9	Pressure Reduce Valve (Right)	37	Motor
10	Pressure Reduce Valve (Left)	38	Emergency Stop
11	Pressure Gauge for Steam Inlet	39	Indicator Lamp (Rinse Roller)
12	Steam Inlet	40	Padding Mangle ON (Squeeze)
13	Steam Reducer (Regulator)	41	Padding Mangle OFF (Release)
14	Steam Flow (Direct) Inlet	42	Rinse Button ON/OFF
15	Steam Flow (Indirect) Inlet	43	Digital Temperature Indicator
16	Water Drain	44	Time Indicator for Fabric Dwelling Time (In Steam Chamber)
17	Steam (Indirect)	45	Speed Controller
18	Steam Trap	46	Diaphragm Complete
19	Drainage Valve for Condensed Water	47	Roller
20	Door Handle	48	Fabric Feed Roller
21	Glass Window	49	Chemical Trough
22	Temperature Controller	50	Steam Outlet
23	Adjust Valve for Air Inlet	51	Steaming Chamber
24	Air Gun or Water Sprayer Holder	52	Cooling Water Trough
25	Air Inlet Connector	53	Batch Roller
26	Control Box	54	Plaiter
27	Press Roller	55	Fabric Collect Through
28	Fabric Exit Roller		

INSTALLATION

1. Check the machine to see if there is any damage of transport.

   If there is any damage, please inform us the details by

   Tel: 886-2-26945880；by FAX: 886-2-26935793

2. Please check packing list to make sure if it is complete, otherwise please inform our company.

3. Place machine at desired position and keep proper space for machine maintenance.

4. Pipe connection：

   Please refer to the following related drawing for the correct connection

   FIG-2-12 Steam Inlet 1/2” PT

   FIG-2-16 Water Drain 1/2” PT

   FIG-2-18 Steam Trap 1/2” PT

   FIG-2-19 Drainage Valve for Condensed Water

   FIG-4-33 Cooling Water Inlet 1/2” PT

   FIG-4-34 Drainage Valve 3/4” PT

5. Make sure the power supplied by factory meets the power data written on control panel of machine of it is ok then please connect the power wire to non-fuse breaker.

6. Please make sure the electrical connection is correct with the specification of machine installed power 1KW.

OPERATION

1. Place the guiding cloth according to the indication drawing 【FIG-6】, then join the fabric to be tested with the guide cloth.
2. Adjust the dwelling time (fabric staying time in the chamber) to the required one：
   a. **FIG-5-36** Push “MOTOR ON ” button.
   b. **FIG-5-45** Adjust the speed controller.
   c. **FIG-5-44** Adjust till the time indicator shows the required time reached.
   d. **FIG-5-37** After the required time reached, then push “MOTOR OFF”.
3. Regulate the pressure of incoming steam：
   a. **FIG-2-19** Open the draining valve to release condensed water, then close.
   b. **FIG-2-14** Turn off (clockwise) the steam flow control valve (direct steam).
   c. **FIG-2-15** Turn off (clockwise) the steam flow control valve (indirect steam).
   d. **FIG-2-11** Adjust the required steam pressure by regulator.

EX：1. For steam pressure setting 2.5 kg/cm2 turn the regulator anti-clockwise to increase the steam pressure till the gauge show 2.5 kg.

2. 【FIG-2-15】regulate the indirect steam flow valve, turn anti-clockwise to increase the steam flow the pressure gauge 【FIG-2-11】will come down from 2.5 kg to 2 kg/cm2.

This 0.5 kg/cm2 means additional steam flow. However it depends the required temperature to regulate the steam flow.

4. Regulating the squeeze pressure of padding mangles (for pick-up adjustment)：

   a. **FIG-5-40** First put on “PAD ON ” button.

   b. **FIG-1-9** & **FIG-1-10** Adjusting to get required pressure. First turn anti-clockwise to increase the pressure till reaching the required one.

   c. **FIG-5-41** After required pressure reached then push “PAD OFF” and “PAD ON” & “PAD OFF” inturns 2~ 3 times to be sure the pressure is stable then pull up the **FIG-1-10** **&** **FIG-1-9** requires one then start the operating.

5. Start the operating when temperature reaches the required one：

   a. **FIG-5-40** Put the button “PAD ON”.

   b. **FIG-5-36** Turn the button “MOTOR ON”.

6. After the test is completed：

   a. **FIG-5-37** Put the button “MOTOR OFF ”.

   b. **FIG-5-41** Turn the button “PAD OFF”

7. Cleaning work on mangles & chemical trough：

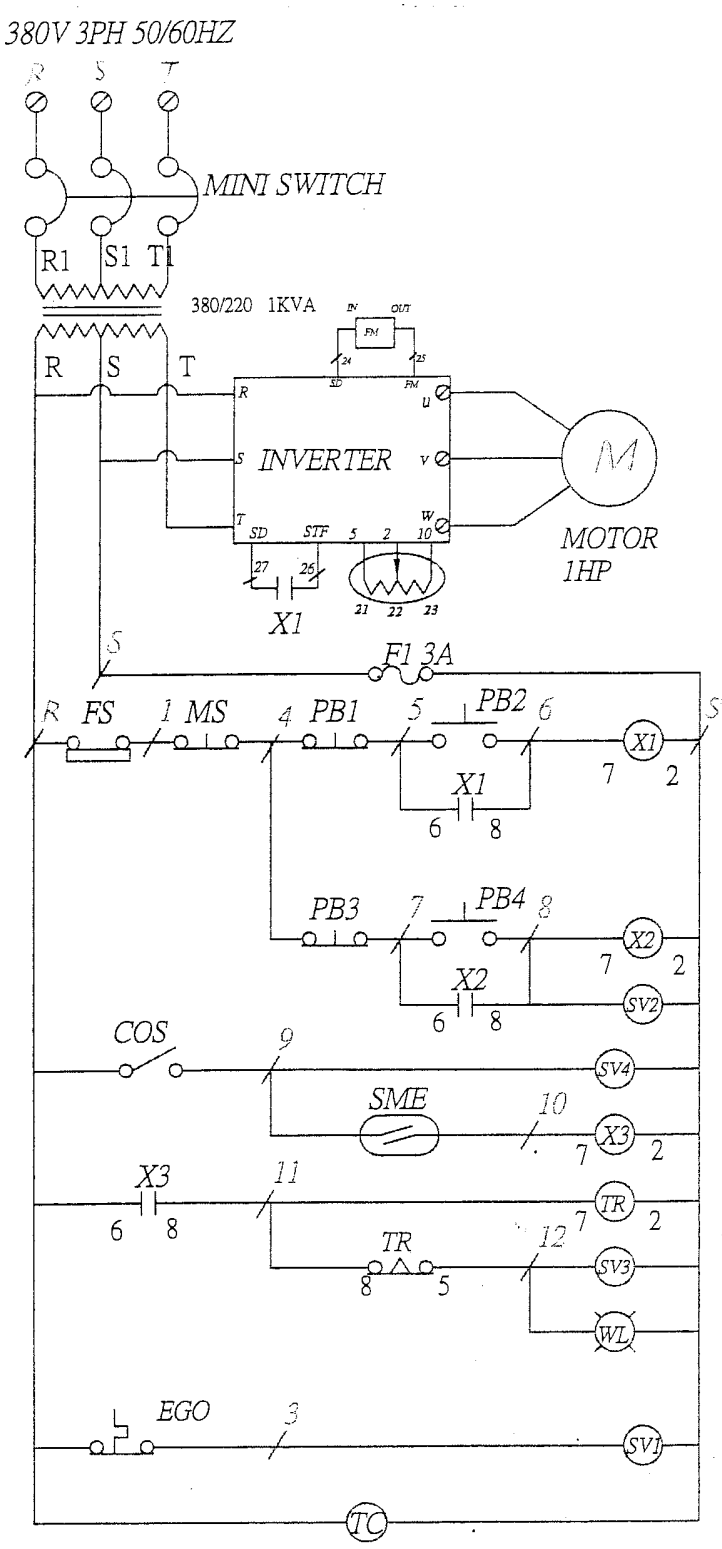
   FIG-5-42 Push the button ”RINSE ON” for spraying wash 10 sec.

   If it is not enough, you could repeat for more times cleansing to get satisfied result.

MAINTENANCE

1. Every 1000 working hours, please check the chain tension & adjust.
2. After 1000 working hours, please bearing house to make sure grease is enough.
3. Every 1500 working hours, please check and refill the lubricant of the gear reducer.
4. Every month check the cooling fan of the switch cabinet to see if it clean and normal.

ELECTRICAL DIAGRAM



PB3 PAD OFF
PB4 PAD ON
X1-X3 RELAY
COS WASH LIQUOR TROUGH ON/OFF SWITCH
SME CONTACTLESS PROXIMITY SENSING
WL SHOOT WATER INLET INDICATOR
TC TEMPERATURE CONTROLLER
FS FOOT EMERGENCY SWITCH
MS EMERGENCY SWITCH
PB1 MOTOR PFF
PB2 MOTOR ON
TM DWELL TIME
EGO TEMPERATURE CONTROLLER SWITCH
SV1 COOLING WATER INLET
SV2 CYCLIDER
SV3 SOLENOID VALVE FOR RINSE
SV4 PISTON